

# **Technical Data Sheet**

### **PULGLASS** unidirectional fiberglass profiles and rods



**PULGLASS** unidirectional fiberglass profiles and rods are manufactured by pulling roving of glass strands preimpreganted with binding agent through a forming bushing.

Typical application: for manufacture of details for transport machine building.

- **Profiles** are intended for electrical machines as coil braces, for fixing transformer and choke coils and for other industrial applications.
- **Rods** are used for manufacturing electroinsulation-purpose details, lengthening variableresistance axes and other purposes in transport engineering household articles:
- ✓ SSO-4 for lengthening variable-resistance axes and other purposes
- SSO-6, SSO-8, SSO-10 for curtain holders and other purposes in transport engineering and household articles
- SSO-10-A, SSO-12-A, SSO-15-A, SSO-22-A for manufacturing electroinsulating-purpose articles and for other purposes
- SSO-6, SSO-8, SSO-10, SSO-12, SSO-15, SSO-16, SSO-20, SSO-22, SSO-26, SSO-36 for household usage: for fastening garden plants, manufacturing fences, securing bars when building wooden houses, for fixing suspended shelves for and other purposes.

Property	Unit	SSO-	SSO-	SSO-	SSO-	SSO-	SSO-	
		4	6	8	10	12	20	
Tensile stress at break, not	MPa	-	-	500*	500*	500*	500*	
less than								
Water absorption at 23±2°C	%	0.1*	0.1*	0.1*	0.1*	0.1*	0.1*	
over 24±1 hrs, not more than								
Impact viscosity across fibers,	kJ/m²	_		220*	220*	250*	250*	
not less than		-	-	230	230	230	230	
Dielectric strength along	m\//m	1 5						
fibres, not less than								
Nominal diameter	mm	4±0.2	6±0.3	8±0.3	10±0.3	12±0.4	20±0.4	
Length	mm	200-3000±5						

#### Physical and mechanical properties of fiberglass rods

\* the values are given for information only and are defined as per consumer's requirements



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Property	Unit	SPO-0	SPO 5x10	SPO 5x50	SPO 15x15x5
Density	kg/m³	1900- 2200	-	1900- 2150	-
Tensile stress at break across fibres, not less than	MPa (kg/cm²)	-	-	900 (9000)	-
Water absorption at a temperature of (23±2)°C over the period of (24±1) hrs, not more than	%	-	_	0.2	-
Impact viscosity across fibres, not less than	kJ/m²	-	-	350	-
Surface resistivity, not less than	Ohm	-	-	1.1013	-
Resistance to short-duration heating for 5 hrs, not less than	°C	-	-	250	-
Dielectric strength along fibres at 50Hz, not less than	kVeff/mm	-	1.0	-	1.0
Length	mm	1580±2 1595±2 1390±2 1395±2	198+2	205+2 355+2 397+2	198+2
Height	mm	_	5	5	15
Width	mm	-	10	50	15
Wall thickness	mm	4,0 (+1/-0,5)	-	-	5
Weight of a linear meter	kø	$0.54 \pm 0.10$	$0.095 \pm 0.005$	0.475±0.1	0.238+0.05

### Physical and mechanical properties of fiberglass rods

Manufacture of the material with other physical and mechanical properties is accepted upon agreeing about with a consumer.

**Advantages:** operating temperature ranges from -60°C to +155°C.. Profiles, rods, pipes are non-toxic, explosion-proof, no harmful environmental impact under operating conditions.

#### **Reference documents:**

• TY 22.29.29-046-00205009-2019 (profiles)

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